

Date: Wednesday, 19/03/2008 7:05:06 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	BEARING ASSEMBLY
<b>Job Number</b> :	38104		
<b>Estimate Number</b> :	11136		
<b>P.O. Number</b> :		<b>Part Number</b> :	D3183045
<b>This Issue</b> :	19/03/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3183 REV C1
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	38066	<b>Drawing Revision</b> :	C1
	<b>Type</b> :	<b>Material</b> :	
	MACHINED PARTS	<b>Due Date</b> :	19/03/2008
<b>Written By</b> :			<b>Qty:</b> 40 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :	Est A04.02.18 New issue KJ/DS		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	D31835	Bearing
-----	--------	---------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 Pick:

Qty	Part Number	Description	Batch
1	D3183-5	Bearing	B 37883

8/3 08/03/19 (40)

2.0	D31839	Cap
-----	--------	-----



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

\* Cap B 28705 (27)

B 36638 13 8/3 08/03/19

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
 Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

ml 08/03/19 (x40)

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



**Comment:** INSPECT WORK TO CURRENT STEP

5 08/03/15 (37) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock  
 Location: ST 233A

10 8/3/19 (37)

Date: Wednesday, 19/03/2008 7:05:06 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING ASSEMBLY

Job Number: 38104

Part Number: D3183045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(37)

Comment: FINAL INSPECTION/W/O RELEASE

Done 03/19

Job Completion


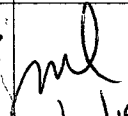

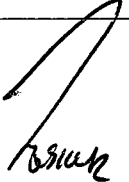



u 08-03-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/03/19	#30	Three (3) Bearings Assemblies found to be damaged during assembly. R.C. Hummer error/improper installing of 83/03-5, poor craftsmanship		Scrap and Destroy (Qty x3) No replace.	 08/03/19			 08/03/19

NOTE: Date & initial all entries